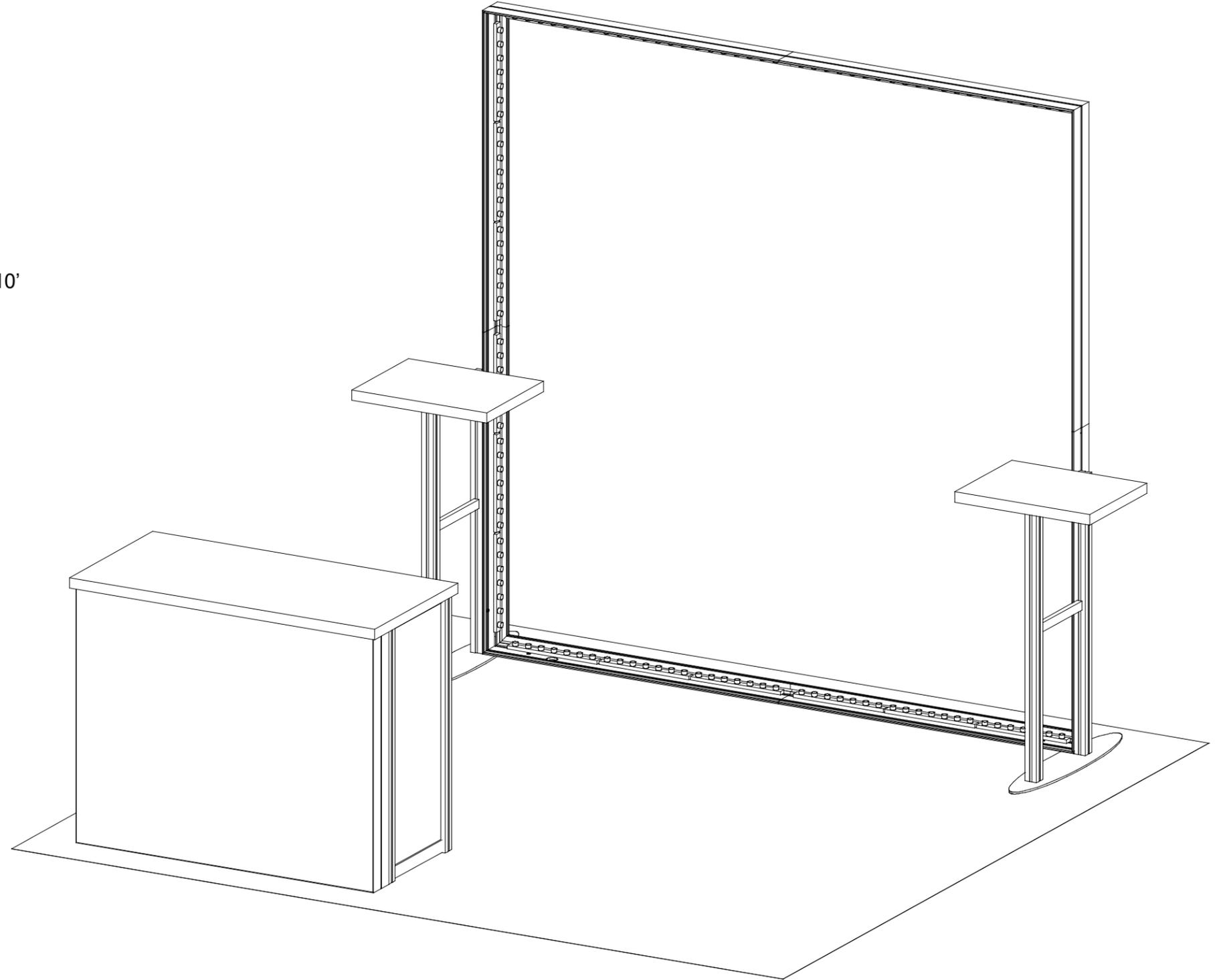


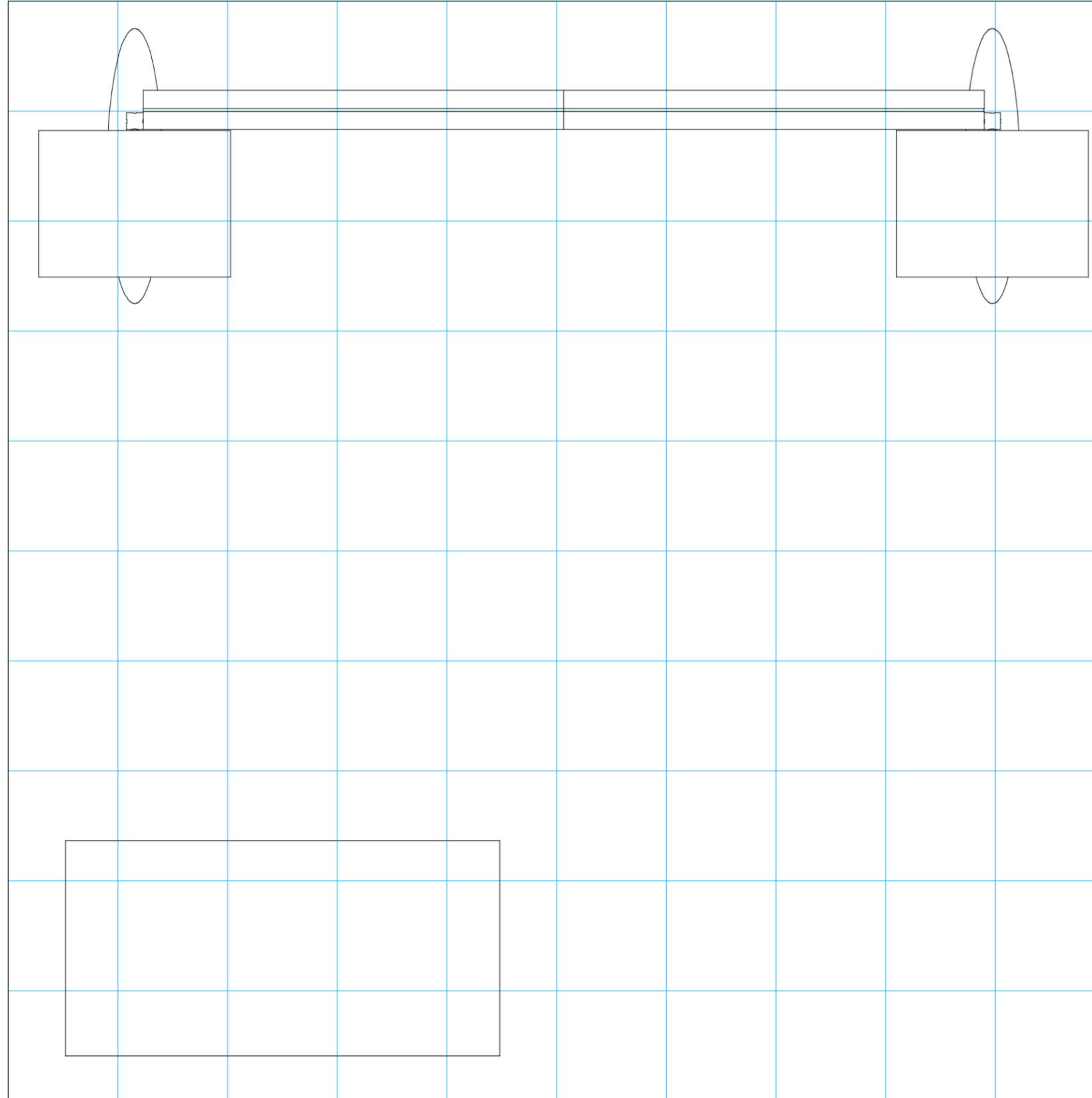
Plan View

10'

10'



# ***SETUP INSTRUCTIONS***



= 1 sq foot

## General Setup Instructions

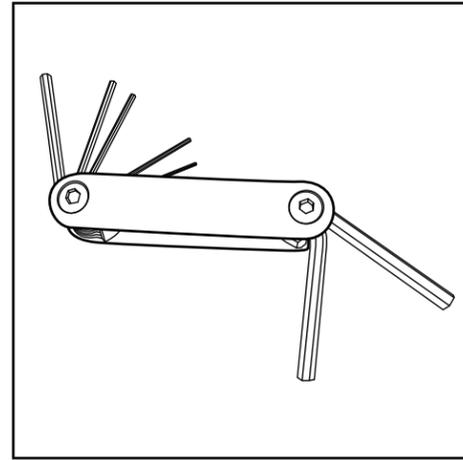
- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

## Cleaning & Packing

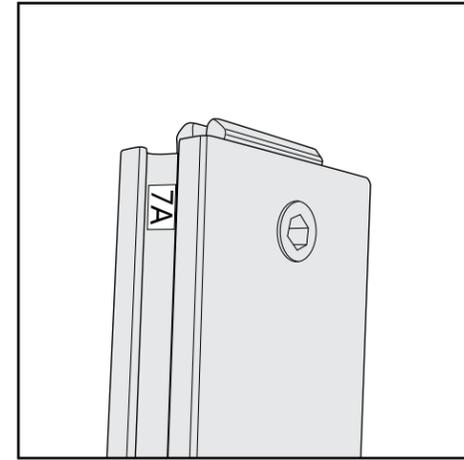
- For Cleaning Metal, Plex, & Laminate Parts: Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure. **Heat and UV exposure will warp and fade components.**
- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.

## Disassembly

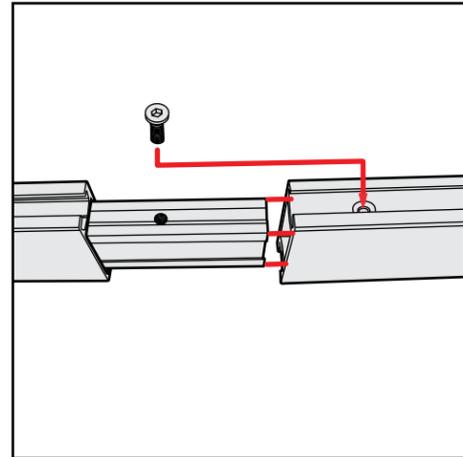
- For loss prevention, tighten all set screws and locks during disassembly.



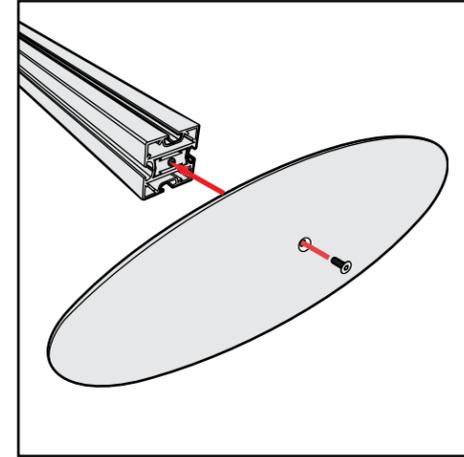
Hex Tool - Essential for Assembly



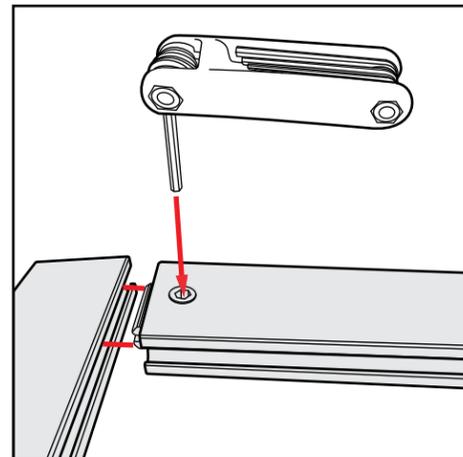
Part Identification - Numbering



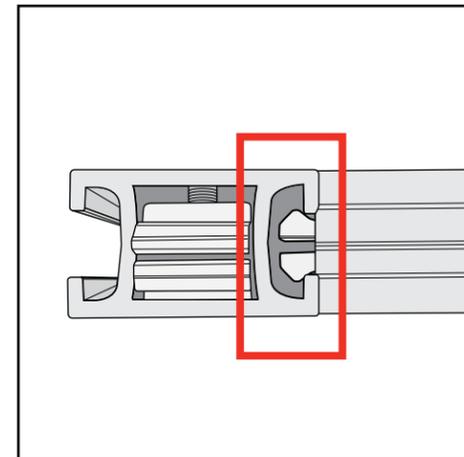
Spline Connection



Base Plate & Extrusion Connection



Extrusion & Lock Connection



Engaged Lock



**WARNING**



DO NOT USE POWER TOOLS



LADDERS OR LIFTS MAY BE REQUIRED

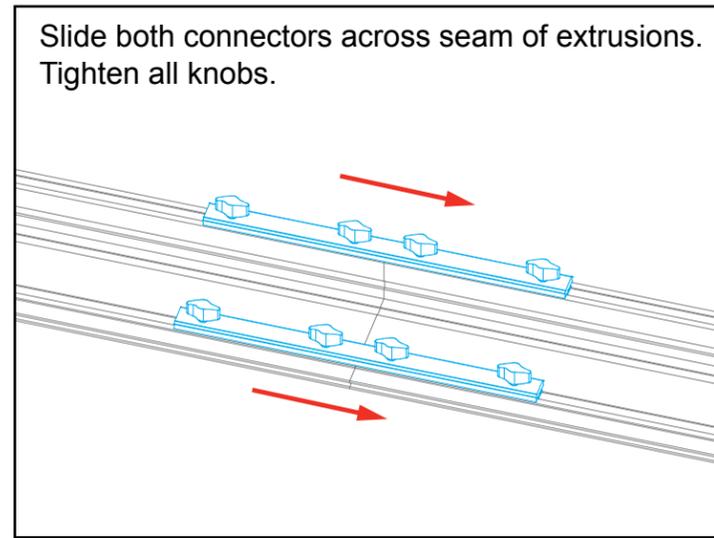
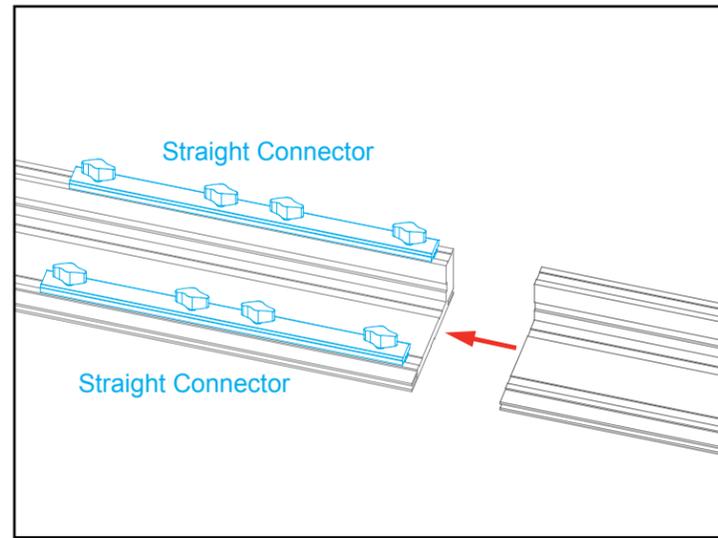


ALL CONNECTIONS MUST BE TIGHTLY SECURED

## Straight Connection

When assembling frame, first attach all **straight connectors**, then attach **corner connectors**.

- 1) Place extrusions end-to-end.
- 2) Loosen all knobs, then slide **straight connectors** across the seam of extrusions.
- 3) Tighten all knobs to secure connection.



All knobs must be tightened securely to ensure a proper connection.

## Disassembly

- 1) Loosen all knobs.
- 2) Slide connectors off of one extrusion.
- 3) Tighten knobs to prevent loss during packing & shipping.

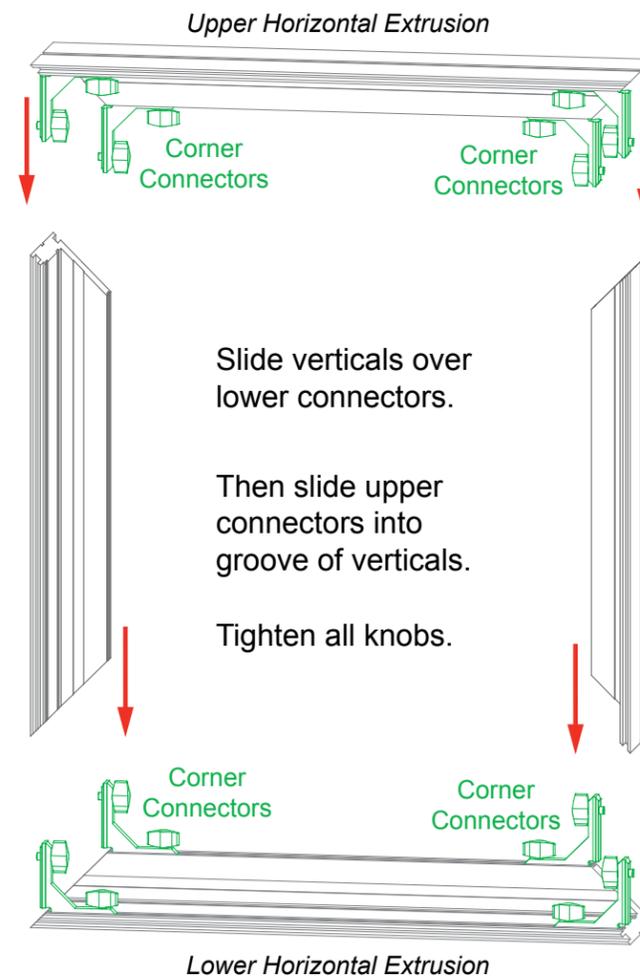
Keep straight connectors in groove of extrusion. Do not remove connectors during disassembly.

## Corner Connection

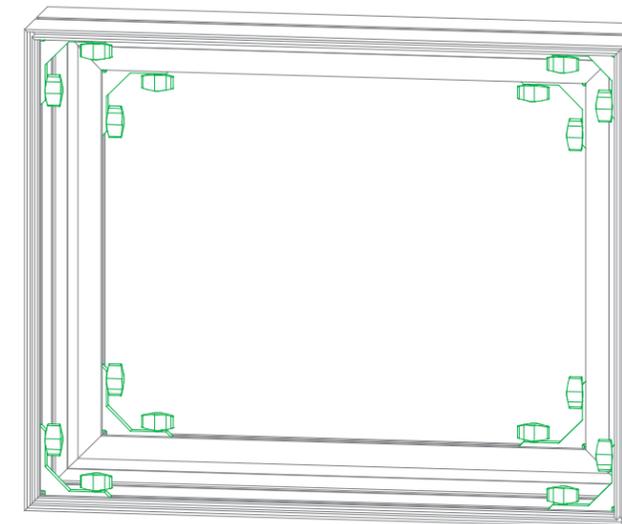
- 1) Loosen knobs, then slide vertical extrusions onto **corner connectors** of **lower** horizontal extrusion.
- 2) Slide **corner connectors** of **upper** horizontal extrusion into grooves of vertical extrusions.
- 3) Tighten all knobs to secure connection.

## Disassembly

- 1) Loosen knobs on vertical extrusions.
- 2) Slide the vertical extrusions off of **corner connectors** on lower and upper horizontal extrusions.



Adjust connectors if necessary to prevent gaps in connection.



COMPLETED ASSEMBLY

All knobs must be tightened securely to ensure a proper connection.

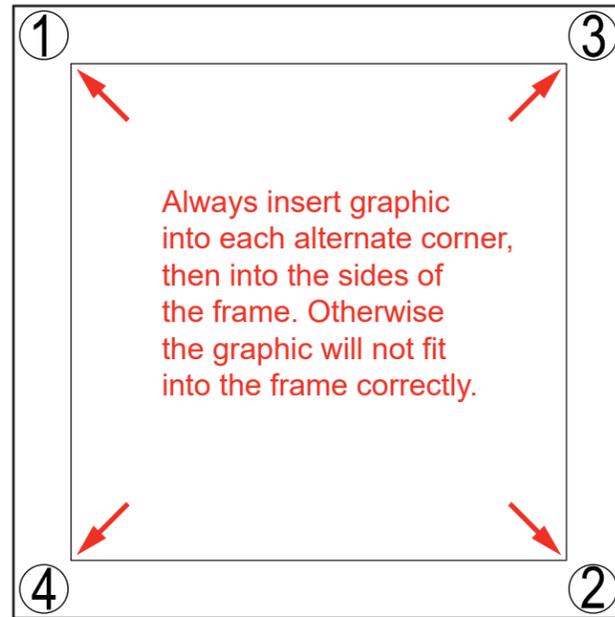


CEI110 Profile

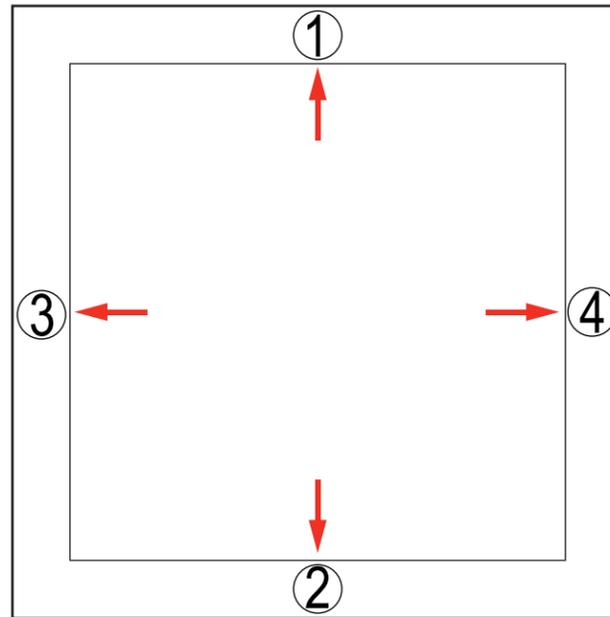
# SEG Graphic Installation *in 3 Steps*

*The Perfect Fit*

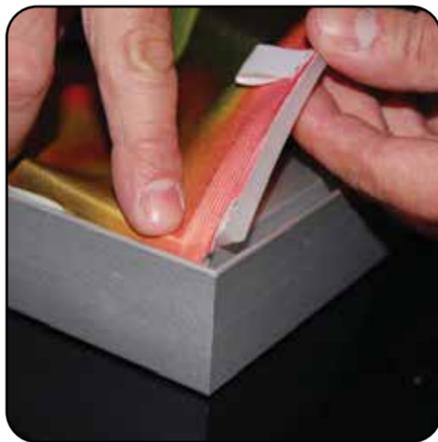
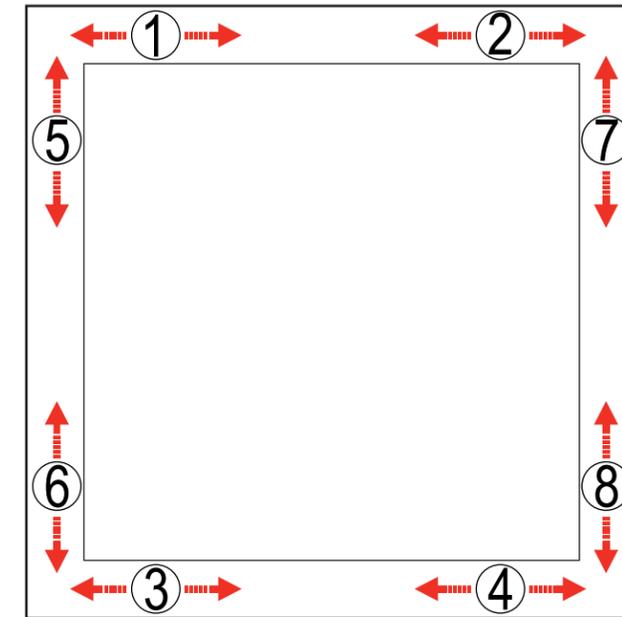
## STEP 1: Attach Corners



## STEP 2: Attach Middle



## STEP 3: Attach Sides



Insert narrow side of silicone welt into the channel at corner 1, with fabric to the outside.

Repeat for opposite corner 2, then corner 3, then corner 4.

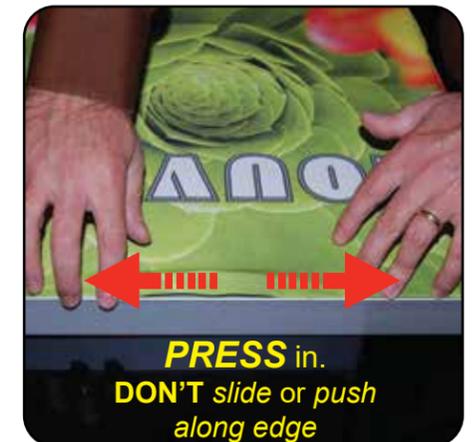
Once corners are attached, press the middle of edge 1 into the channel. Then press middle of edge 2 into the channel on opposite side.

Repeat with edge 3 & 4.

Once the middle of sides are attached, fully press the silicone welt into the channel, between center and corner at location 1. Repeat the process between center and corner at location 2.

Do the same for welt on opposite side, at locations 3 & 4. Then repeat for locations 5 & 6 and 7 & 8.

Once the welt is fully inserted on all sides, smooth out edges as needed for a perfect fit.

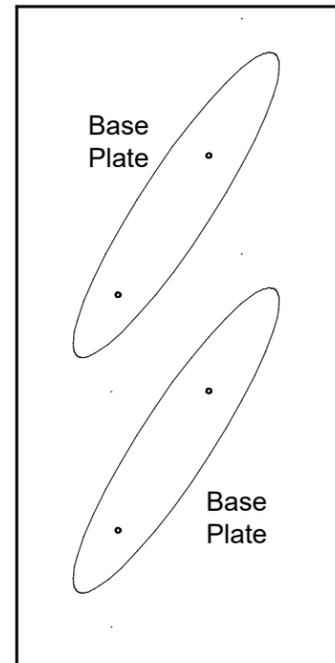


To remove the graphic from the frame, locate the fabric **pull tab**. Gently pull on the tab to remove the graphic.

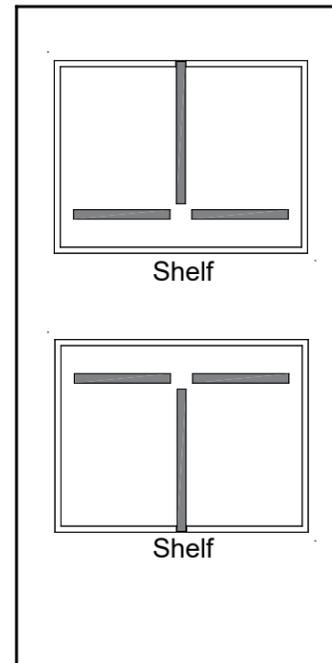
Install video:



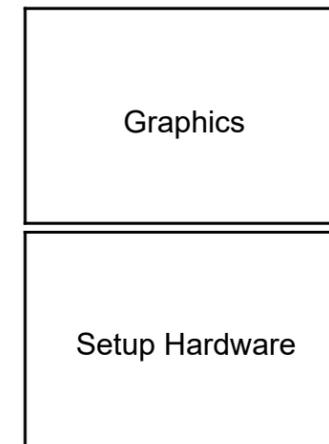
### Top View of Each Level



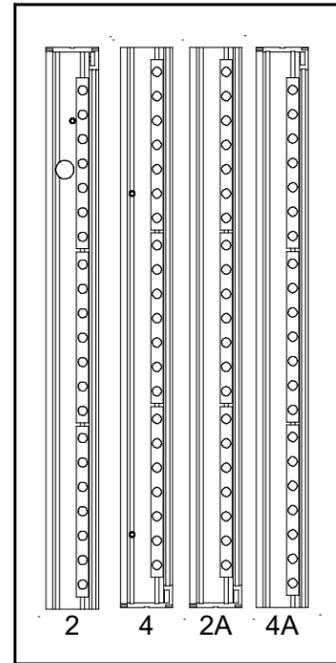
Level 1  
*(Bottom level)*



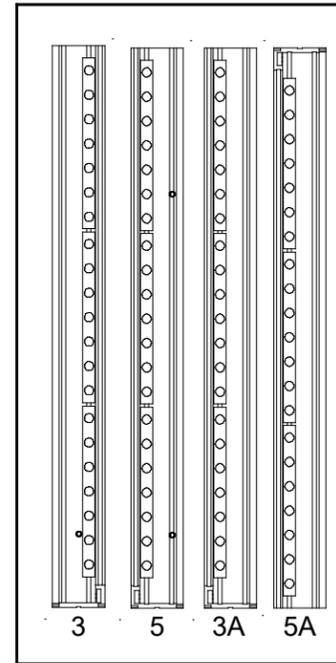
Level 2



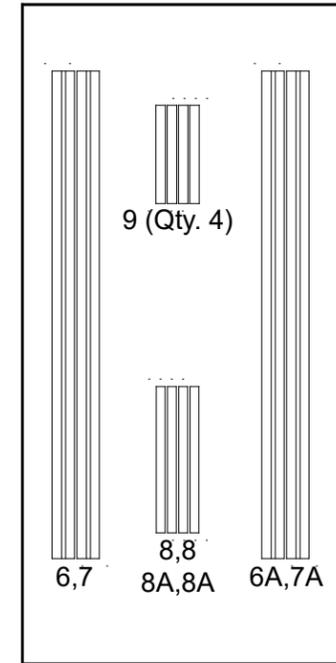
### Top View of Each Level



Level 1  
(Bottom level)



Level 2

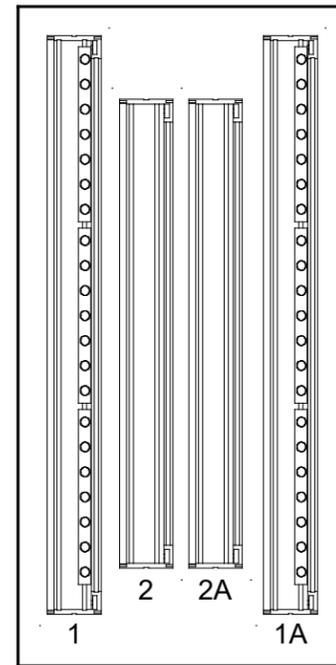


Level 3

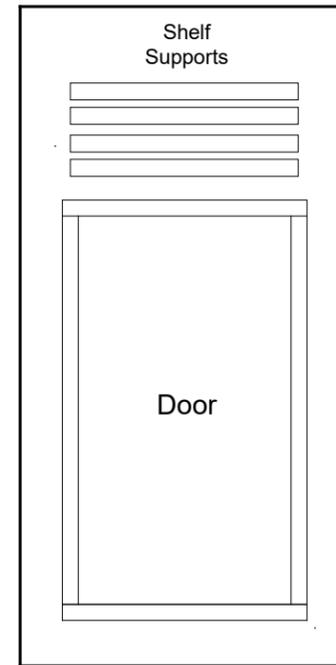
### Top View of Each Level



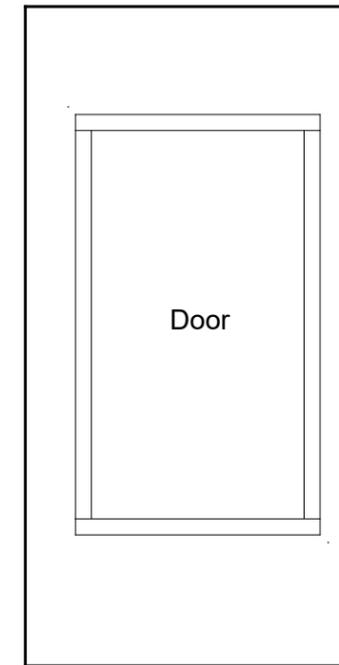
Level 1  
(Bottom level)



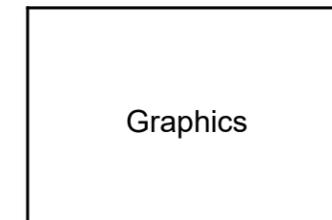
Level 2



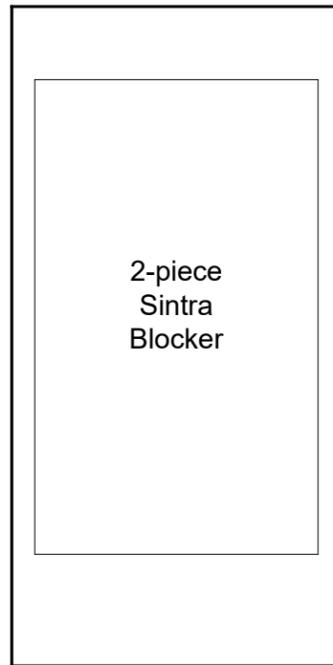
Level 3



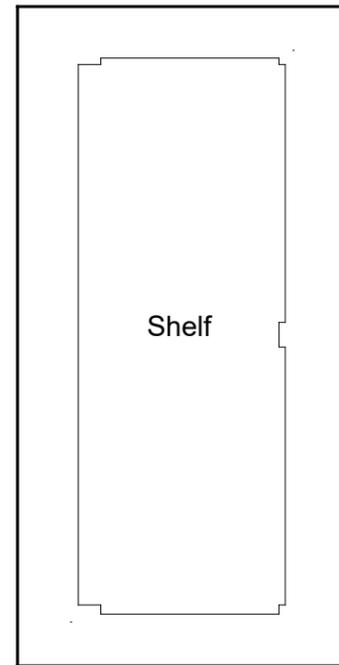
Level 4



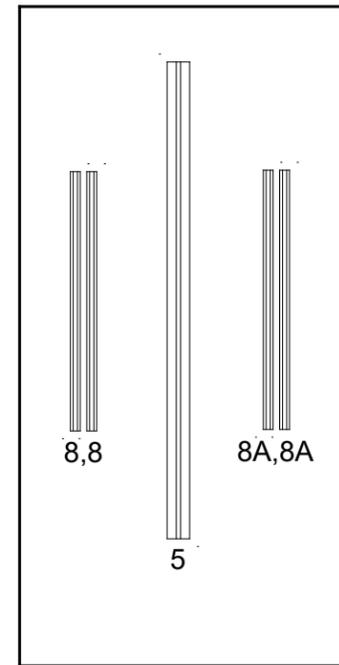
### Top View of Each Level



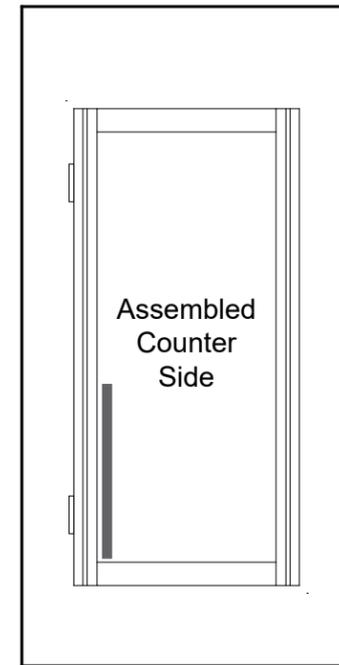
Level 1  
(Bottom level)



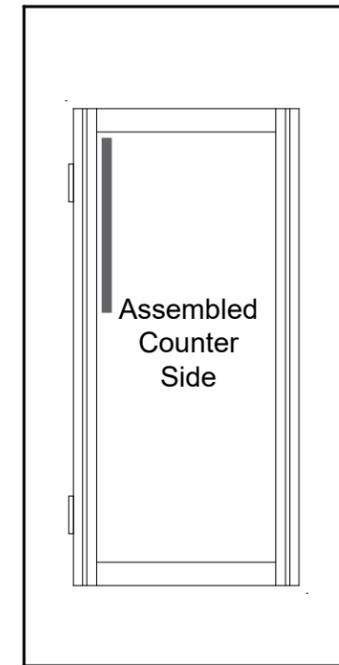
Level 2



Level 3



Level 4

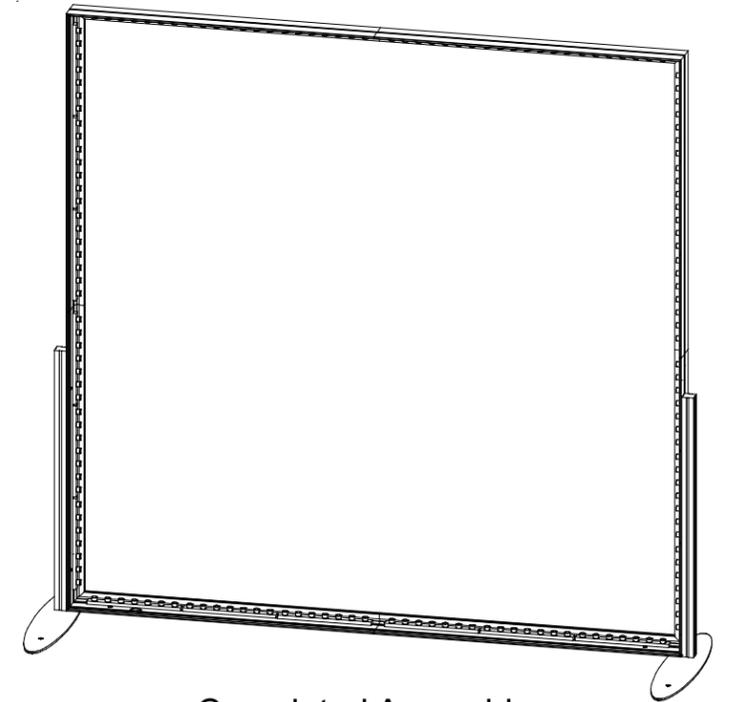


Level 5

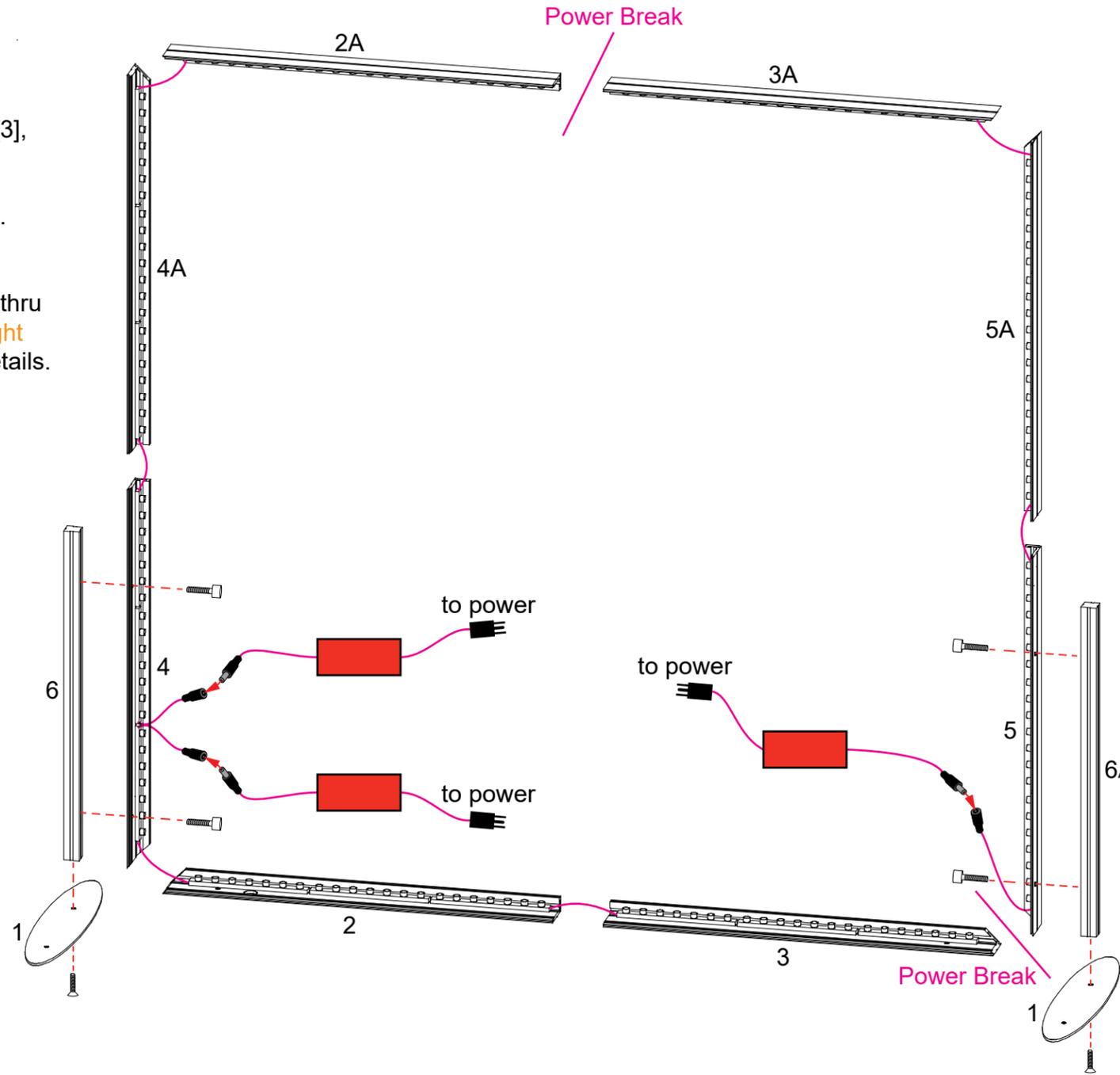
Item	Qty.	Description
1	2	Base Plate
2/2A	1/1	46" CEI-110 Horizontal Extrusion
3/3A	1/1	46" CEI-110 Horizontal Extrusion
4/4A	1/1	46" CEI-110 Horizontal Extrusion
5/5A	1/1	46" CEI-110 Horizontal Extrusion
6/6A	1/1	40" S44 Vertical Extrusion

### Steps:

- 1) Attach base plates [1] to vertical extrusions [2] and [3], using bolts.
- 2) Assemble CEI-110 extrusions [2 thru 5A] as shown. See CEI-110 Frames Assembly sheet for instruction.
- 3) Attach vertical extrusions [6] to [4] and [6A] to [5], using bolts.
- 4) Connect Lights and Transformers, then route cords thru horizontal [2] and connect to power. See [Light to Light Connection](#) and [Light to Transformer Connection](#) details.
- 5) Install SEG graphic to front and blocker fabric to back of assembled Backwall. See SEG Graphic Installation page for instruction.

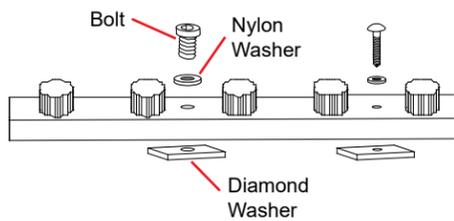


Completed Assembly

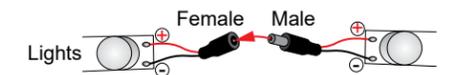


### Lighting Instalation Warning

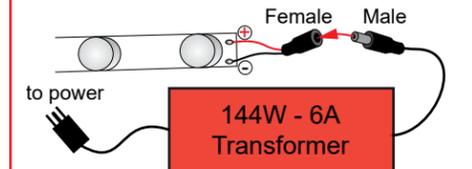
If utilizing your own hardware, purchase **Nylon Washers** to prevent metal screw heads from damaging the circuit board. Attach no more than **seven** lights per chain.



### Light to Light Connection



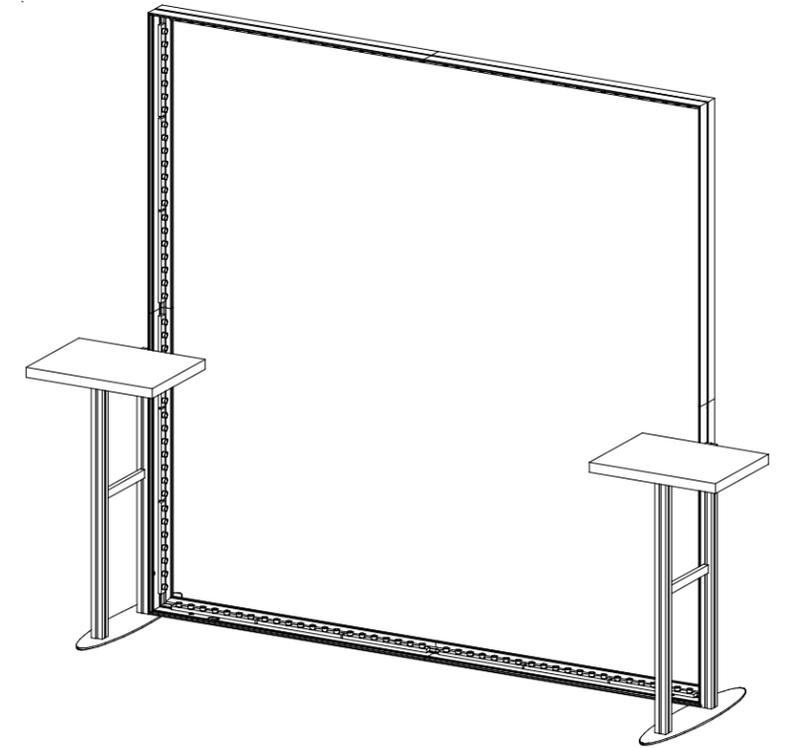
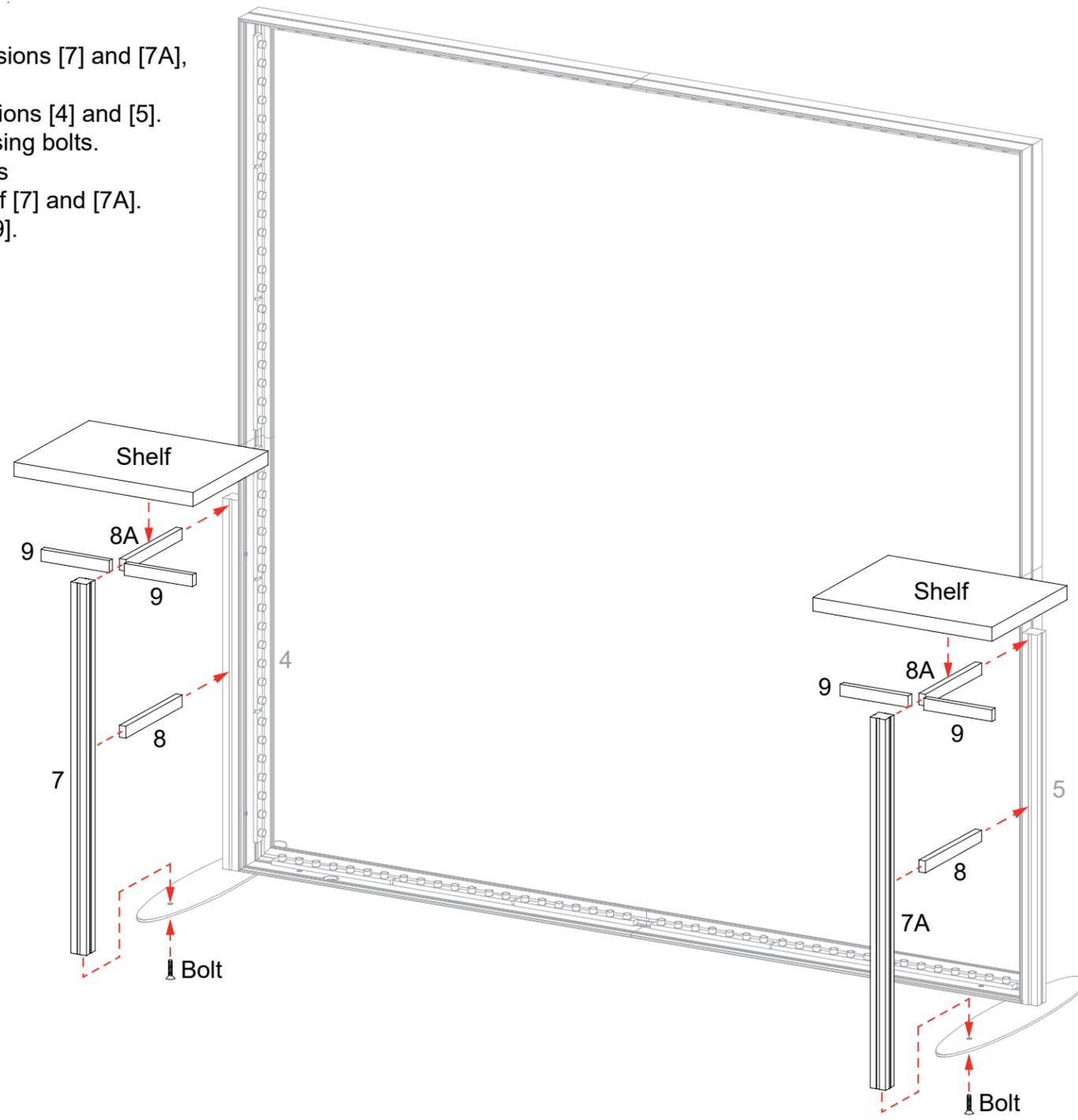
### Light to Transformer Connection



Item	Qty.	Description
7,7A	1,1	40" S44 Vertical Extrusion
8,8A	1,1	12" Z32 Horizontal Extrusion
9	1	8" Z32 Horizontal Extrusion

**Steps:**

- 1) Attach horizontal extrusions [8] and [8A] to vertical extrusions [7] and [7A], making sure tops of [8A] are at tops of [7] and [7A].
- 2) Attach extrusions [8] and [8A] to Backwall vertical extrusions [4] and [5].
- 3) Connect vertical extrusions [7] and [7A] to base plate, using bolts.
- 4) Attach horizontal extrusions [9] to each side of extrusions [7] and [7A], making sure tops of [9] are level with tops of [7] and [7A].
- 5) Connect Shelf to Velcro on tops of extrusions [8A] and [9].



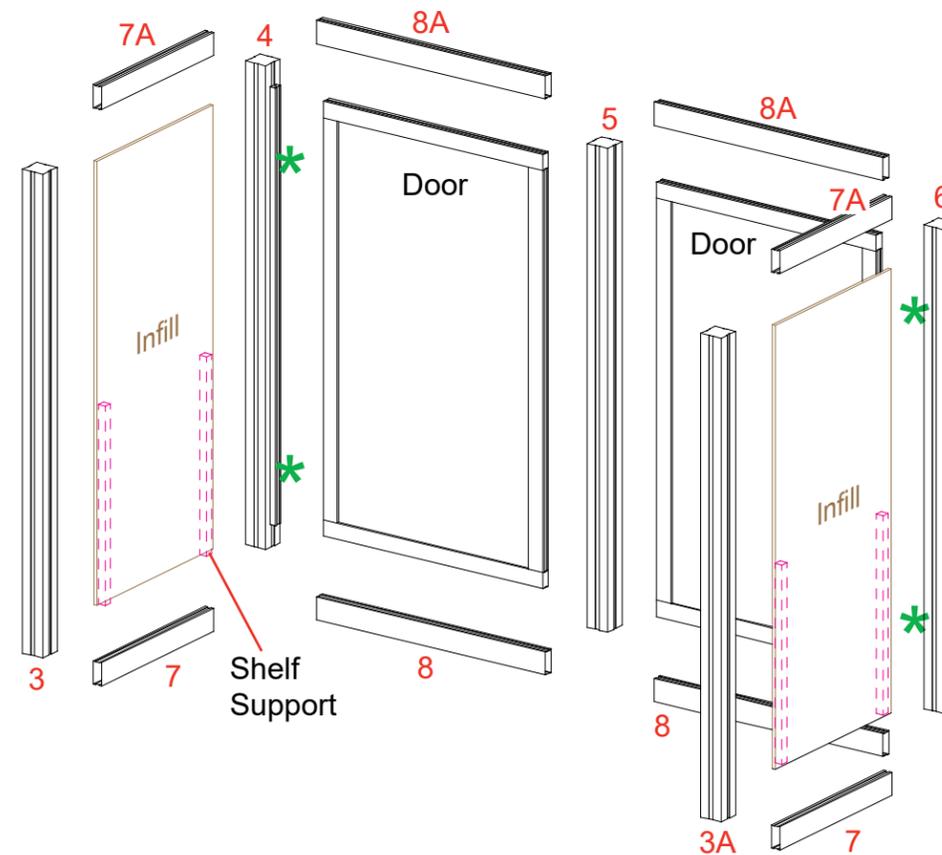
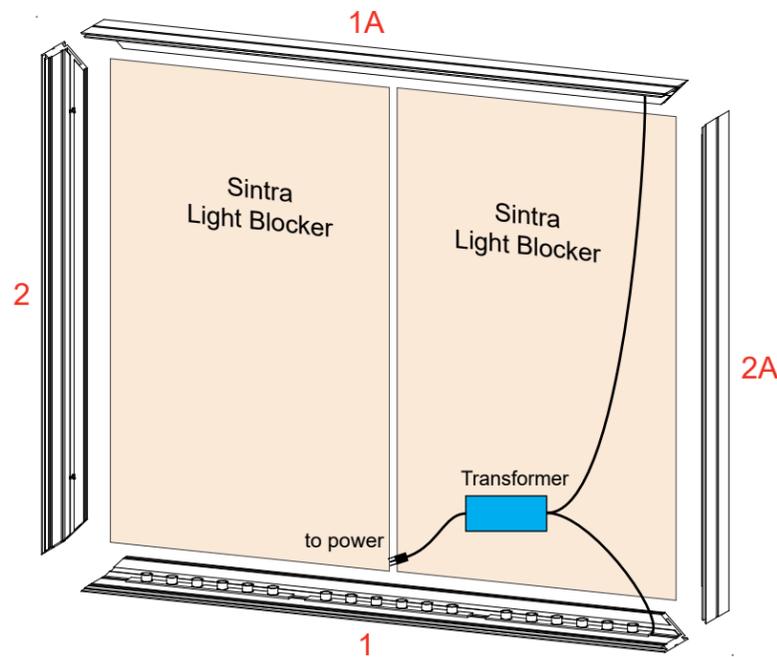
Completed Assembly

Item	Qty.	Description
1,1A	1,1	46.25" CEI110 Horizontal Extrusion
2,2A	1,1	37.5" CEI110 Vertical Extrusion
3,3A	1,1	37.5" S44 Vertical Extrusion
4	1	37.5" S44 Vertical Extrusion w/ Door Hinges
5	1	37.5" S44 Vertical Extrusion w/ Door Stops
6	1	37.5" S44 Vertical Extrusion w/ Door Hinges
7,7A	2,2	14.153" Z45 Horizontal Extrusion
8,8A	2,2	20.408" Z45 Horizontal Extrusion

### Steps:

- 1) Assemble CEI110 extrusions [1,1A,2,2A], inserting 2-piece Sintra light blocker.  
*See CEI110 Frame Assembly general information page.*
- 2) Connect lights and transformer. See [Light Connection](#) details.
- 3) Attach horizontals [7,8] between verticals [3,4,5,6] and [3A].
- 4) Slide infills between verticals [3,4] and [3A,6], making sure Velcro is facing inward.
- 5) Connect doors to verticals [4,6]. See [Door Connection](#) detail.
- 6) Attach horizontals [7A,8A] between verticals [3,4,5,6] and [3A].
- 7) Connect shelf supports to Velcro on infills.

Keep counter sides assembled when packing.

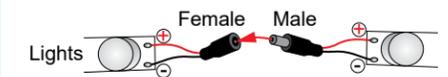


### \* Door Connection

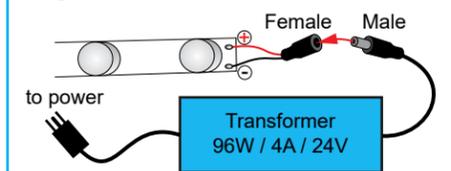
Slide pin into hinge attached to vertical. Slide door hinge over pin.



### Light to Light Connection



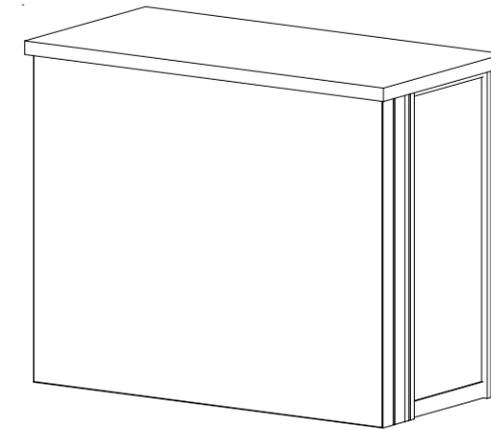
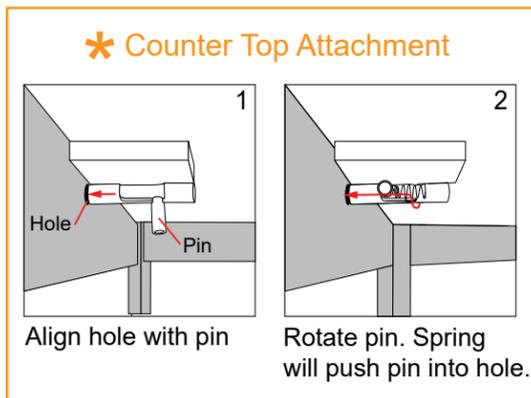
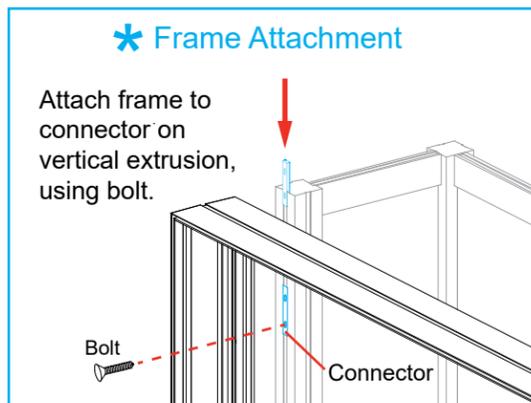
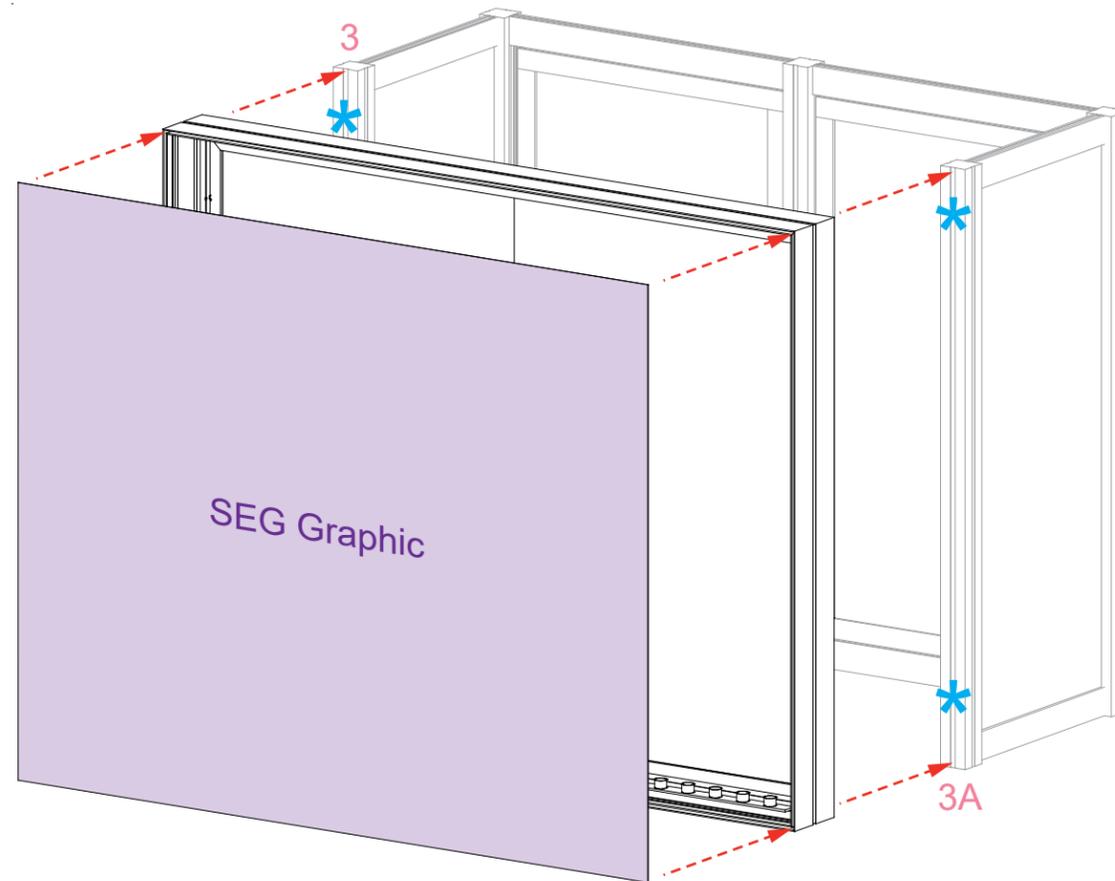
### Light to Transformer Connection



Maximum of 7 light bars per transformer.

Steps:

- 1) Attach assembled frame to verticals [3] and [3A].  
See [Frame Attachment](#) detail.
- 2) Install SEG graphic to front of assembled frame. Refer to the [SEG Installation general information page](#).
- 3) Place shelf inside assembled base on top of pins and supports.
- 4) Place counter top on assembled base, then secure with pins.  
See [Counter Top Attachment](#) detail.



Completed Assembly

